

# Appendix 5-15

## Engineering Services Report - *Onshore Substation*





# **ORIEL WIND FARM PROJECT**

**Environmental Impact Assessment Report  
Appendix 5-15: Engineering Services Report - Onshore Substation**

**MDR1520B  
EIAR – Appendix 5-15  
A1 C01  
March 2024**



Energy for  
generations

# Oriel 220 kV Onshore Substation

Oriel Windfarm Ltd.

## Engineering Services Report

Document No.: PE605-F0027-R00-014-000

Date: 26-02-2024

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## Oriel 220 kV Onshore Substation Engineering Services Report

|                          |                                    |                     |
|--------------------------|------------------------------------|---------------------|
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| <b>Client Recipient:</b> | Oriel Windfarm Ltd.                |                     |
| <b>Project Title:</b>    | Oriel 220 kV Onshore Substation    |                     |
| <b>Report Title:</b>     | Engineering Services Report        |                     |
| <b>Report No.:</b>       | PE605-F0027-R00-014                |                     |
| <b>Revision No.:</b>     | 000                                |                     |
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| <b>Title:</b>            | Environmental Consenting Team Lead |                     |

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**Template Used:** T-020-017-Engineering and Major Projects Report Template

## Change History of Report

| Date | New Revision | Author | Summary of Change |
|------|--------------|--------|-------------------|
|      |              |        |                   |
|      |              |        |                   |

## Executive Summary

This report covers the aspects of surface drainage, foul drainage and water supply for the proposed Oriel 220 kV substation development in Stickillin, County Louth.

Sustainability and minimising the impact of the proposed development have been key factors in formulating the proposals for the associated surface water drainage, foul water drainage and water supply services discussed in this report.

The use of Sustainable Drainage Systems (SuDS) in the surface water drainage network will be referred to throughout the report. The SuDS techniques proposed will ensure that the natural drainage patterns are replicated where possible on site and no negative impact results from the proposed substation in terms of water quality discharged in the construction or operational stage.

Most of the proposed compound will be surfaced with permeable stone and surface water generated on this area will largely infiltrate to ground as per the greenfield conditions. Surface water that does not infiltrate will be collected by a system of land drains around the perimeter of the compound. The surface water drainage is split between the GIS Building, Control Building, Statcom Building and the transformer bunds. The surface water generated from these elements will be collected in an underground drainage network and conveyed to separate attenuation and infiltration systems. The infiltration rates will be determined by soakaway tests carried out in accordance with BRE Digest 365. The soakaway tests will be carried out as part of site investigations following planning submission. Discharges from both surface water networks will be at a controlled rate to the surface watercourse which runs adjacent to the north of the site, conveyed via a grassed surface water swale which will offer a further final level of treatment.

Proposals for the treatment and disposal of the foul water generated on site were considered and discussed with the most appropriate system for the development selected. The foul water network is separated between the GIS Building and the Control Building. The foul water from these facilities will be collected in separate foul holding tanks located respectively to the north of the GIS Building and south of the carpark in the southern region of the site.

For the water supply, it is proposed to install rainwater harvesting systems which would serve the welfare facilities in the GIS and Control buildings separately. Potable water supply will be provided by drinking water containers stored onsite.

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# 1 Introduction

## 1.1 Background

The site of the proposed Oriel 220 kV onshore electrical substation is in Stickillin, east of Ardee, Co. Louth adjacent to the N33. The site is bordered to the west, east and north by agricultural lands. To the south, the site is bordered by the N33.

Access to the proposed electrical substation will be via the N33. Proposed site drawings are included in Annex A.

## 1.2 Project Description

The onshore substation will consist of three compounds:

- Compound 1 will contain Gas Insulated Switchgear (GIS) located inside a building.
- Compound 2 will contain outdoor Air Insulated Switchgear (AIS) and will form part of the transmission system for the offshore grid.
- The entrance compound, which will include a telecommunication building, standby diesel generator and car parking.

The onshore substation equipment will be maintained by the Transmission Asset Owner (TAO) and operated by the Transmission System Operator (TSO).

Transmission cables from the GIS substation in Compound 1 will connect to the existing overhead power line through two new Line Cable Interface Masts (LCIM). An existing 220 kV ESB tower adjacent to the substation compounds will be replaced by the two LCIMs to enable this connection.

The substation will require welfare facilities for staff visiting the substation for inspections, routine maintenance and extraordinary maintenance as the need arises. The welfare facilities, including two toilets (WC) and wash hand basins (WHB), will have a water demand and will generate wastewater.

## 2 Surface Water

### 2.1 Existing Surface Water

At present it can be deduced that most of the rainfall that falls on the greenfield site is drained by –

1. Recharging to groundwater; and/or
2. Overland flow to the river running along the western perimeter of the field encompassing the site; and/or
3. Overland flow to the watercourse less than 50 m from the site red line boundary to the north.

### 2.2 Surface Water Drainage Proposals

Surface water proposals for the proposed electrical substation have been developed to mimic the natural drainage patterns of the site and in accordance with the Best Management Practices (BMPs) of Sustainable Drainage Systems (SuDS). The surface water proposals replicate greenfield drainage conditions of the site where possible. Where surface water runoff is being discharged from site, the proposals ensure only high quality, treated runoff leaves the site at a controlled rate.

The permeable area of the proposed site is to be finished in 50 mm single size clean compound stone. This permeable compound stone will provide a means of attenuation of runoff and will allow rainwater to infiltrate to ground as it would on a greenfield site for this portion of the site.

The proposed impermeable surfaces, i.e. GIS building roof, the Control building roof, the Statcom building roof, and transformer bunds will constitute an area of approximately 2,327 m<sup>2</sup>. The Percentage Impermeable Area (PIMP) is 7.1% of the total area of the proposed development. The surface water generated from these elements will be collected in an underground drainage network and conveyed to one of two proprietary infiltration systems. Discharges from the infiltration systems will overflow at a controlled rate via a grassed surface water swale (incorporating check dams to capture sediment) to the surface watercourse which runs adjacent to the north of the site.

A land drain network is proposed to surround the boundary of the site. Surface water generated by the compound road will runoff directly to the compound stone except for a number of locations where gullies connected to the drainage system shall be provided to avoid the risk of surface water ponding. Gullies are placed to drain the surface water from the compound road, parking spaces and around the GIS building which is then discharged into the land drain. A Klargester Class 1 Bypass Separator will be placed in the northern region of the site connecting the land drain to the discharge from the infiltration system.



The surface water generated in the proposed impermeable transformer bunds, pumped at a rate of no greater than 1 l/s, will connect to the surface water discharge from the Control Building and Statcom Building. The surface discharge from the GIS Compound will be connected to an infiltration system in the northern region of the site. The overflow generated from both infiltration systems will discharge into the proposed grassed swale running along the internal ownership boundary before outfalling at the greenfield runoff rate of 1.8 l/s to the watercourse at the northern boundary of the site. The site drainage proposals are shown in Annex A drawing PE605-D027-038-014-003.

## 2.3 Surface Water Volumes

It is proposed to limit discharge from the proposed development to Greenfield runoff rates. The Greenfield runoff rate from the site has been estimated using equations in the Flood Studies Report for the estimation of the mean annual flood, more commonly known as the  $Q_{BAR_{rural}}$  calculation. Discharge from the site shall be limited through the use of a vortex flow control unit and surface water will be attenuated within an appropriately sized attenuation tank (subject to site infiltration test results) at the western fringe of the substation.

The Preliminary sizing for the attenuation tanks has been conservatively calculated assuming a 100% runoff rate from the GIS, Control and Statcom buildings, car parking area and transformer bunds. The attenuation volumes have been sized to provide storage for all storms with a 1 in 100-year rainfall return period. These volumes are subject to change depending on site infiltration test results. The rainfall data for the site, obtained from Met Éireann, has been factored up by 20% to allow for climate change in accordance with best practice and guidelines. The final sizing required for attenuation will depend on the results of infiltration testing carried out in accordance to BRE Digest 365, at detailed design stage. Should infiltration rates allow it, the system shall be designed to ensure sufficient capacity for the 1:100-year storm event (as defined by Met Éireann) including an additional climate change allowance to ensure no overflow from the infiltration system shall be required. Nonetheless, an overflow from the infiltration system via a swale to the neighbouring watercourse is included in case ground conditions are less permeable than estimated from future site investigations.

## 2.4 Water Quality

Surface water discharge quality was a major consideration in the formulation of the proposals for the development. The drainage design has been formulated to limit the impact of the proposed development using the Best Management Practices of SuDS.

### 2.4.1 Construction Stage

Sediment control in the construction and post-construction stages are important considerations to ensure that only high quality, treated runoff leaves the site. Erosion control measures to prevent runoff flowing across exposed or excavated ground and

becoming polluted with sediments will be provided for on-site if required during the construction stage. Erosion control measures include:

- Minimising the area of exposed ground and ensuring excavation will not proceed faster than the rate of construction.
- Monitoring of the weather forecast prior to planning excavation works.
- Providing impermeable mats (plastic sheeting) as covers to mounded excavated material and open excavations during periods of heavy rainfall.

Other drainage runoff controls such as settlement tanks, catchpit, silt fences and silt traps will be temporarily provided adjacent to excavations and installed before starting site clearance and earthworks if deemed necessary by the supervising Engineer.

## 2.4.2 Operational Stage

During the operational phase of the proposed development, runoff from the proposed control buildings, access roads and transformer bunds will be treated to remove sediment and pollutants prior to discharge from site.

A land drain network will include catchpits. Catch-pit chambers will have a 300 mm sump provided which will allow for the capture of silt and sediment.

The preferred drainage solution for surface water is source control by infiltration using unlined proprietary attenuation systems. Draining predominantly or entirely to ground will improve the discharge of water as suspended solids captured in the 'first flush' of a storm event will be captured by this system. Any remaining contaminants should be filtered out by the grassed surface water swales and check dams between the attenuation system and watercourse.

The proposed electrical transformers in the substation are oil filled equipment and as such are placed within impermeable bunds. In order to provide for treatment of surface water generated in the transformer bunds, it is proposed to install an 'Entexol SCS002' or equivalent approved integrated Class 1 Full Retention Oil Separator and bund dewatering system with a 1 litre per second low shear vortex pump. This system will ensure only non-contaminated water enters the site drainage network. The bund dewatering system will be fitted with a high oil level alarm and will be connected back to the station control panel which is connected to a manned control centre via the station's Supervisory Control and Data Acquisition (SCADA) telecom relay system. Operation and maintenance manual for the 'Entexol SCS002' is included in Appendix E.

The proposed Klargestor Class 1 Bypass Fuel Separator will provide treatment in accordance with BS EN 858 of any contaminated runoff from compound roads and car park spaces.

## Oriel 220 kV Onshore Substation Engineering Services Report

It should be noted that an oil leak from an electrical transformer is an extremely rare occurrence. Such a leak will result in an electrical fault which will be notified to the transmission system operator and attended to on site by trained operatives immediately.

## 3 Foul Water

### 3.1 Existing Foul

There are currently no foul services within the site of the proposed electrical substation compound nor any public foul drainage in the vicinity of the site.

### 3.2 Foul Water Drainage Proposals

It is proposed to discharge foul water generated by the proposed development to two foul water holding tanks, each with the capacity of 10,000 litres. The foul water holding tank from the GIS building will be placed towards north of the GIS Compound. The foul water holding tank from the Control Building will be placed towards the south of the site.

#### 3.2.1 Foul Water Volumes

The foul drainage proposals must cater for the wastewater generated in the welfare facilities of the proposed development. These welfare facilities include for two toilets (WC) and wash hand basin (WHB) in the GIS building and Control building on the southern region of the site. The proposed station will generate small quantities of foul waste. The station will be unmanned in normal operation so demand for the facilities which generate foul flows will be low.

There will be visits to the station for scheduled and unscheduled inspections, maintenance, and repairs as necessary. A two-man crew visiting the GIS and Control Buildings for two days a week would be the most that would be expected on the site. In such circumstances the operatives could be expected to use each of the facilities four times a day. This would result in a maximum weekly contribution of 122 litres of foul waste per week.

In the very unlikely event that such a high visitation rate would be extrapolated throughout the year, this would result in a maximum of 6,323 litres per annum. While such a consistently high visitation rate is improbable, there is the possibility of increased numbers of staff being present on site for short durations of one to two weeks for the commissioning of electrical elements of the station from time to time. It is envisaged that these exceptional occurrences would balance out with the ordinary operation of the unmanned station to produce a maximum of 6,323 litres of foul waste per annum.

It is common for much lower usage of the facilities on unmanned stations and therefore a much lower foul loading. A common problem on such unmanned stations is odours in the toilet areas due to the drying out of the water trap in the WC through evaporation resulting

from the lack of use. For this reason, it is proposed to use self-flushing toilets in the station, which would flush automatically twice per week. The station will include two 6 litre flush WCs so a minimum weekly foul flow of 24 litres can be expected. The self-flushing WCs together will therefore contribute 1,248 litres per annum.

Combining the automatic flush and maximum user demand figures would result in a maximum annual generation of 6,947 litres of foul water per foul tank. The foul water calculations are stored in Appendix C.

## 4 Water Supply

### 4.1 Existing Water Supply

There is currently no water connection within the site of the proposed electrical substation compound and no public water supply line available in the vicinity of the site.

### 4.2 Water Supply Proposals

It is proposed to introduce a new rainwater harvesting system to the south side of the proposed development. For potable water supply, a number of 20 litre water containers and water coolers will be available.

### 4.3 Water Supply Volumes

The water demand within the proposed development will be low as the proposed substation is to be unmanned and will be equivalent to the figures for the foul water generation as set out in section 3.2.1 of this report.

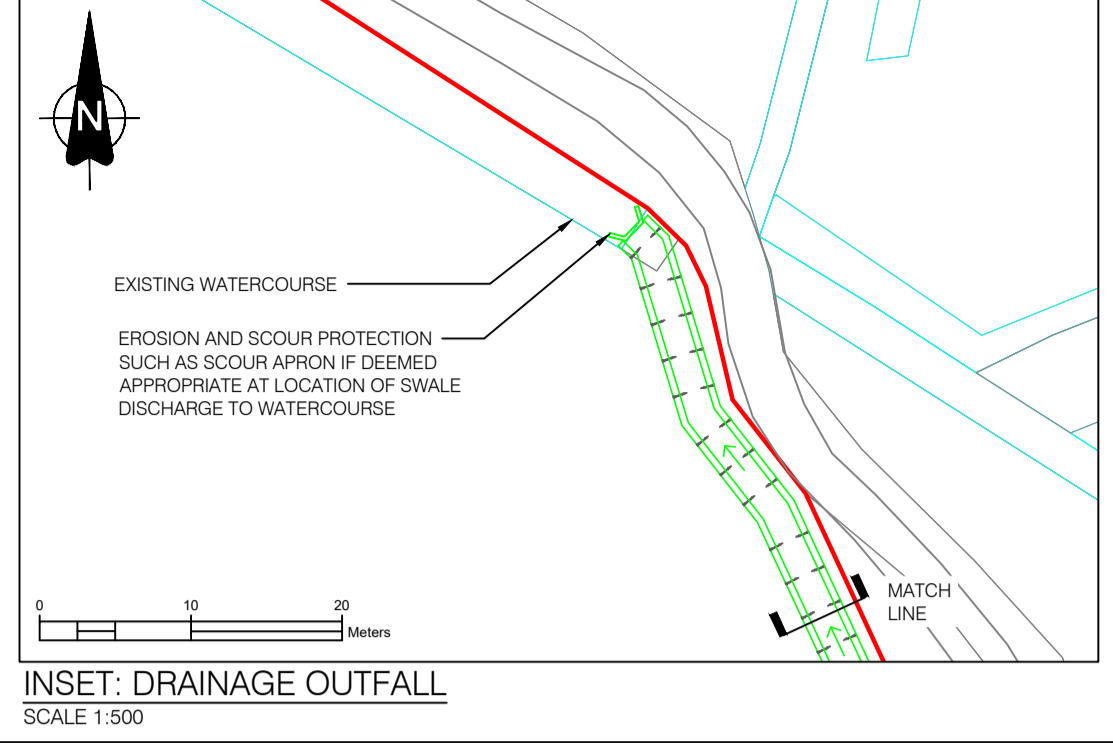
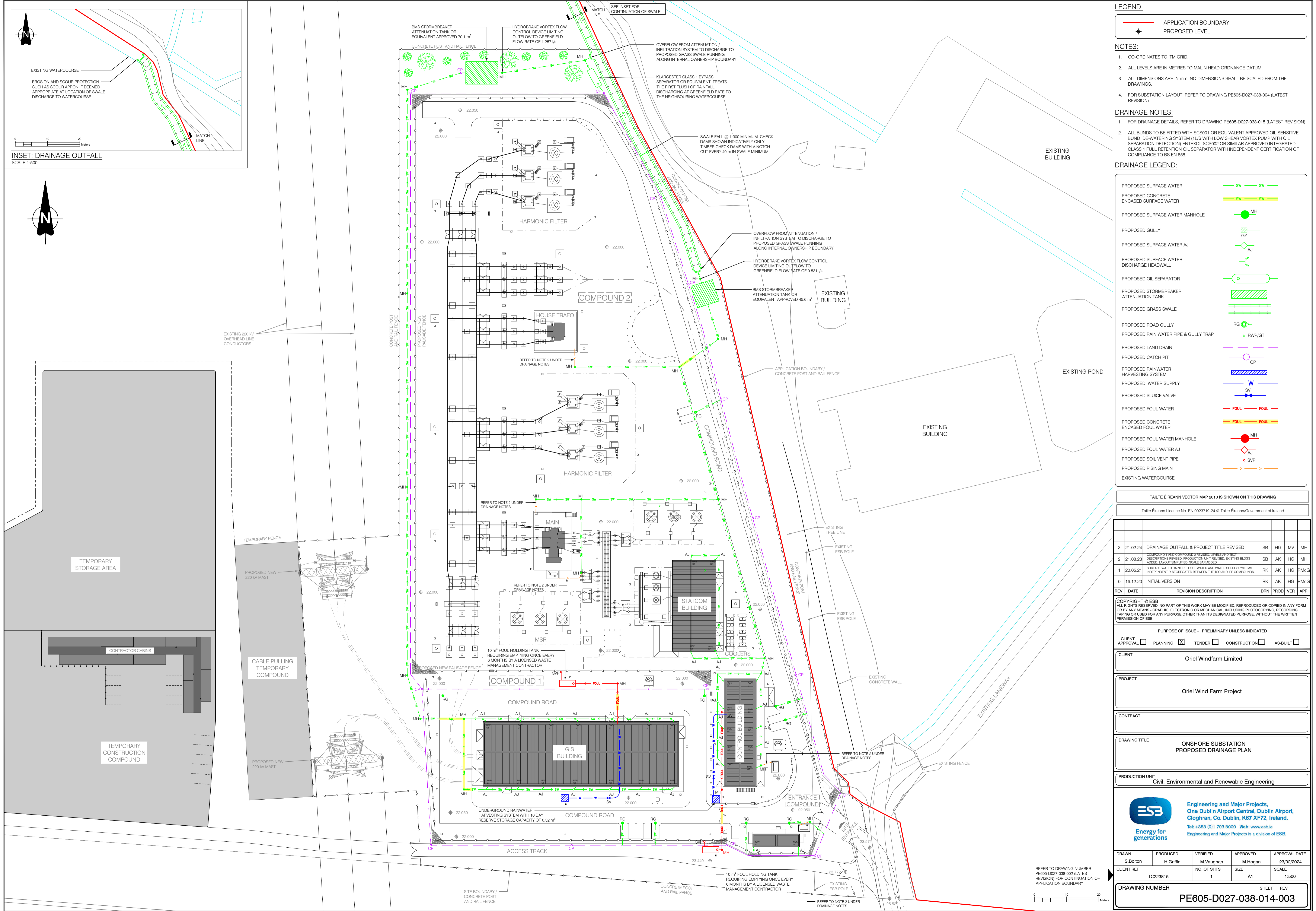
To avoid stagnation in the water supply line and problems resulting from this there will be a continual water demand of 63 litres per week from an automatically flushing WC within the station as set out in section 3.2.1.

The water demand of the welfare facilities is supplied by housing a rainwater harvesting system on the southern region of the site. The system has a storage capacity of 320 litres including ten days of reserve supply for two personnel. The expected low usage of welfare facilities should mean that potable water requirements will also be low for the site. Provision of a number of drinking water containers similar to other substations in remote areas should be sufficient for the general requirements of the compound.

## Annex A: Proposed Drainage Drawings

PE605-D027-038-014-003 Proposed Drainage Plan

PE605-D027-038-015-002 Proposed Drainage Details



**LEGEND:**

- APPLICATION BOUNDARY
- + PROPOSED LEVEL

- NOTES:**
1. CO-ORDINATES TO ITM GRID.
  2. ALL LEVELS ARE IN METRES TO MALIN HEAD ORDNANCE DATUM.
  3. ALL DIMENSIONS ARE IN mm. NO DIMENSIONS SHALL BE SCALE FROM THE DRAWINGS.
  4. FOR SUBSTATION LAYOUT, REFER TO DRAWING PE605-D027-038-004 (LATEST REVISION)

- DRAINAGE NOTES:**
1. FOR DRAINAGE DETAILS, REFER TO DRAWING PE605-D027-038-015 (LATEST REVISION).
  2. ALL BUNDS TO BE FITTED WITH SCS001 OR EQUIVALENT APPROVED OIL SENSITIVE BUND DE-WATERING SYSTEM (LUS WITH LOW SHEAR VORTEX PUMP WITH OIL SEPARATION DETECTION) ENTEX OIL SCS002 OR SIMILAR APPROVED INTEGRATED CLASS 1 FULL RETENTION OIL SEPARATOR WITH INDEPENDENT CERTIFICATION OF COMPLIANCE TO BS EN 858.

**DRAINAGE LEGEND:**

- PROPOSED SURFACE WATER — SW — SW
- PROPOSED CONCRETE ENCASED SURFACE WATER — SW — SW
- PROPOSED SURFACE WATER MANHOLE ● MH
- PROPOSED GULLY □ GY
- PROPOSED SURFACE WATER AJ ◇ AJ
- PROPOSED SURFACE WATER DISCHARGE HEADWALL ┌
- PROPOSED OIL SEPARATOR ○
- PROPOSED STORMBREAKER ATTENUATION TANK ▨
- PROPOSED GRASS SWALE ▬
- PROPOSED ROAD GULLY ● RG
- PROPOSED RAIN WATER PIPE & GULLY TRAP ● RWP/GT
- PROPOSED LAND DRAIN —
- PROPOSED CATCH PIT ○ CP
- PROPOSED RAINWATER HARVESTING SYSTEM ▨
- PROPOSED WATER SUPPLY — W
- PROPOSED SLUICE VALVE — SV
- PROPOSED FOUL WATER — FOUL — FOUL
- PROPOSED CONCRETE ENCASED FOUL WATER — FOUL — FOUL
- PROPOSED FOUL WATER MANHOLE ● MH
- PROPOSED FOUL WATER AJ ◇ AJ
- PROPOSED SOIL VENT PIPE ○ SVP
- PROPOSED RISING MAIN —
- EXISTING WATERCOURSE —

TAILTE ÉIREANN VECTOR MAP 2010 IS SHOWN ON THIS DRAWING  
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| REV | DATE     | REVISION DESCRIPTION  | DRN | PROD | VER | APP   |
|-----|----------|---|-----|------|-----|-------|
| 3   | 21.02.24 | DRAINAGE OUTFALL & PROJECT TITLE REVISED  | SB  | HG   | MV  | MH    |
| 2   | 21.08.23 | COMPOUND 1 AND COMPOUND 2 REVISED LEVELS AND TEXT DESCRIPTIONS REVISED, PRODUCTION UNIT REVISED, EXISTING BLDGS ADDED, LANDSCAPE SIMPLIFIED, SCALE BAR ADDED. | SB  | AK   | HG  | MH    |
| 1   | 20.05.21 | SURFACE WATER CAPTURE, FOUL WATER AND WATER SUPPLY SYSTEMS INDEPENDENTLY SEGREGATED BETWEEN THE TSO AND RFP COMPOUNDS.  | RK  | AK   | HG  | RM:CG |
| 0   | 16.12.20 | INITIAL VERSION   | RK  | AK   | HG  | RM:CG |

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PURPOSE OF ISSUE - PRELIMINARY UNLESS INDICATED  
 CLIENT APPROVAL  PLANNING  TENDER  CONSTRUCTION  AS-BUILT

CLIENT: Oriel Windfarm Limited

PROJECT: Oriel Wind Farm Project

CONTRACT: [Blank]

DRAWING TITLE: ONSHORE SUBSTATION PROPOSED DRAINAGE PLAN

PRODUCTION UNIT: Civil, Environmental and Renewable Engineering

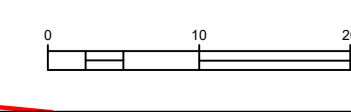


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| DRAWN      | PRODUCED    | VERIFIED   | APPROVED | APPROVAL DATE |
|------------|-------------|------------|----------|---------------|
| S. Bolton  | H. Griffin  | M. Vaughan | M. Hogan | 23/02/2024    |
| CLIENT REF | NO. OF SHTS | SIZE       | SCALE    |               |
| TC223815   | 1           | A1         | 1:500    |               |

DRAWING NUMBER: PE605-D027-038-014-003

REFER TO DRAWING NUMBER PE605-D027-038-002 (LATEST REVISION) FOR CONTINUATION OF APPLICATION BOUNDARY



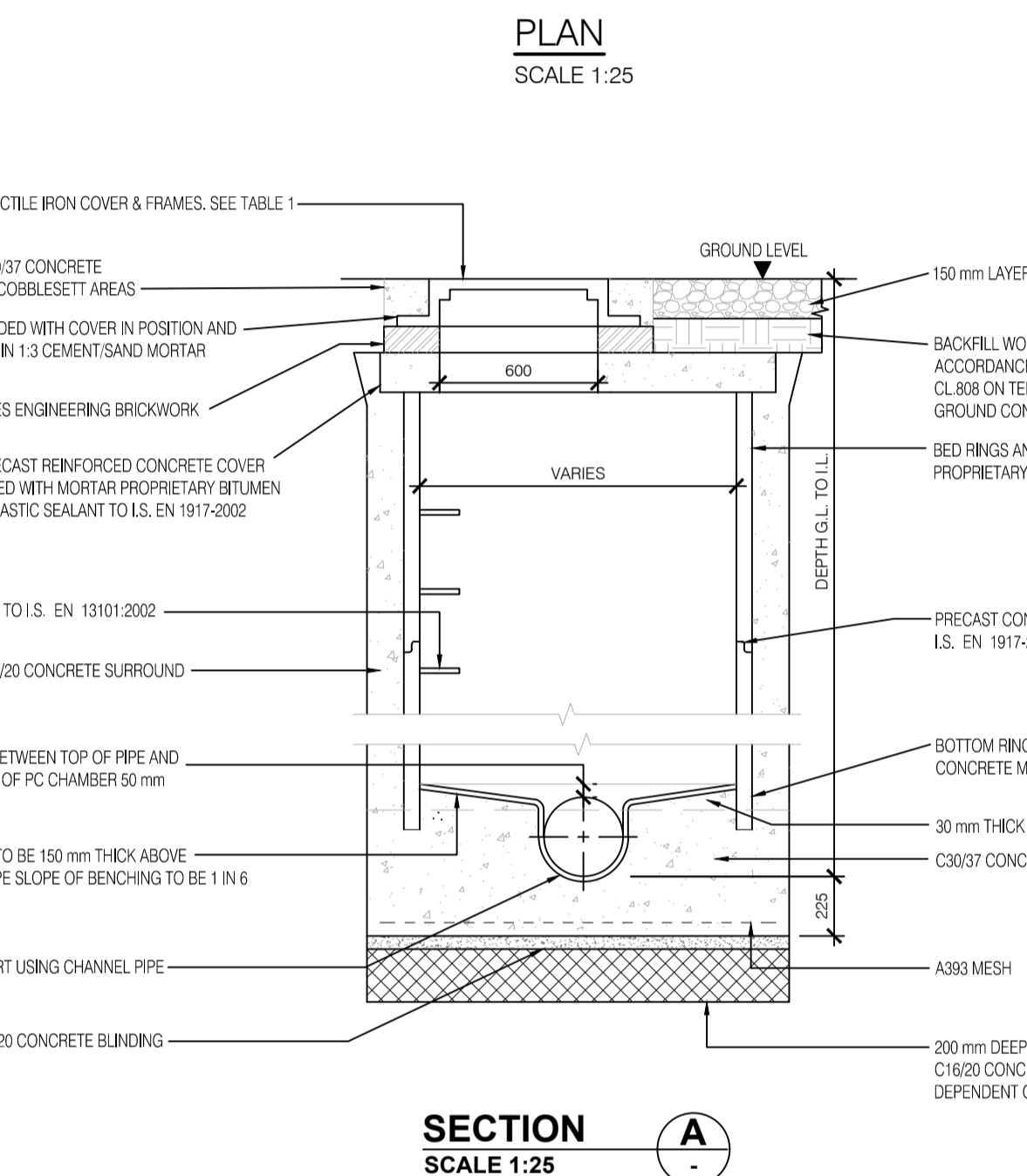
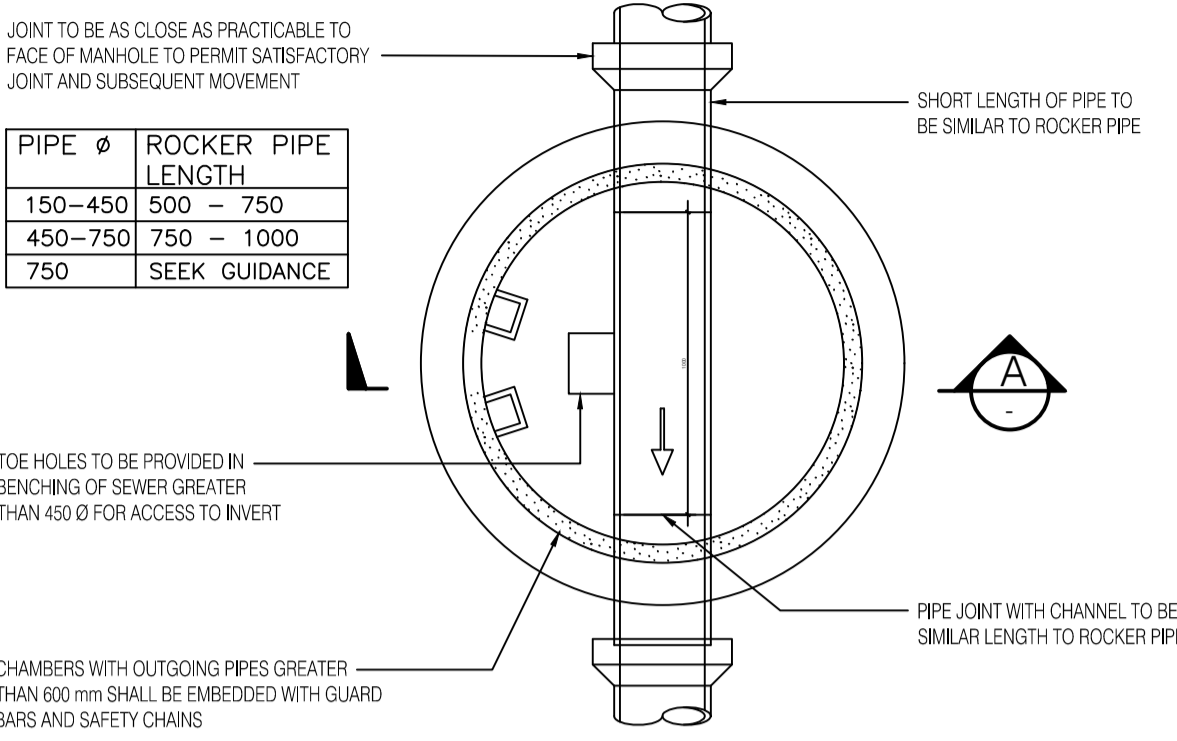


**TABLE 1**

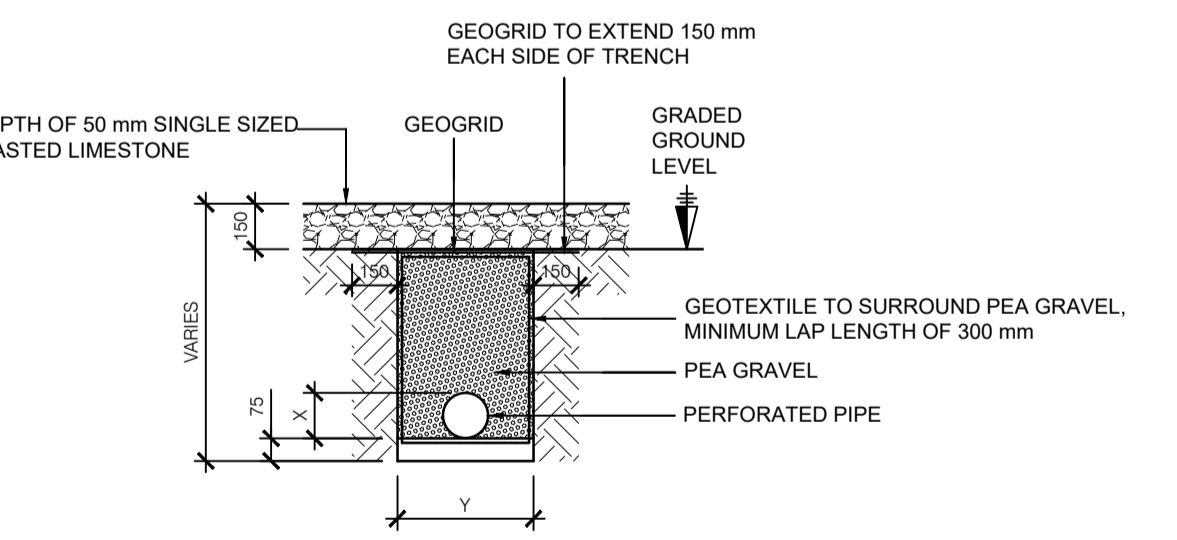
CHAMBER COVERS AND FRAMES TO BE:

a) SQUARE DUCTILE IRON WITH 600 mm CLEAR OPE, CLASS D400 TO I.S. EN 124 1994 BENEATH CARRIAGEWAYS, DRIVEWAYS AND FOOTWAYS.

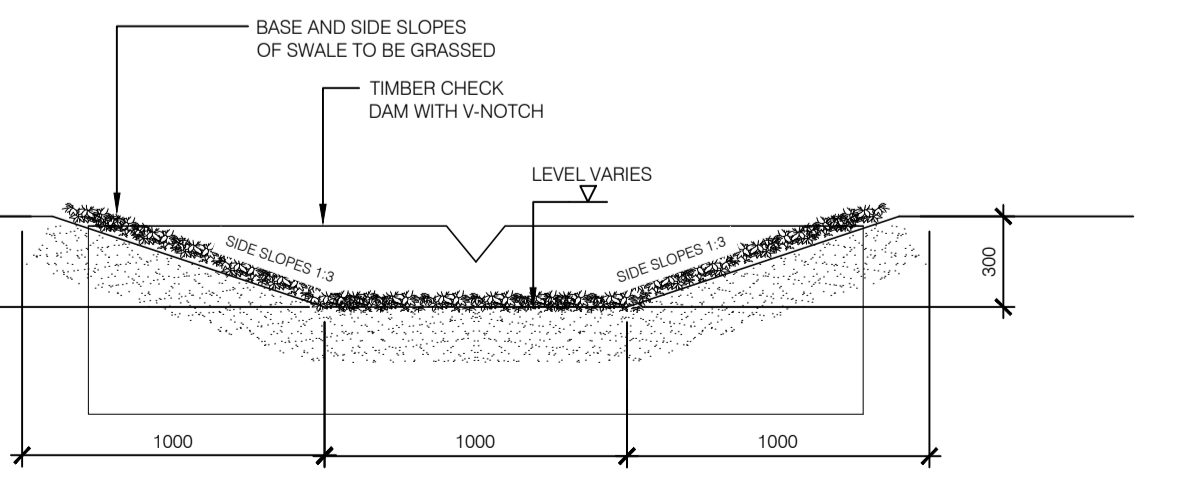
b) SQUARE DUCTILE IRON WITH 600 mm CLEAR OPE, CLASS B125 TO I.S. EN 124 1994 BENEATH GRASSED AREAS.



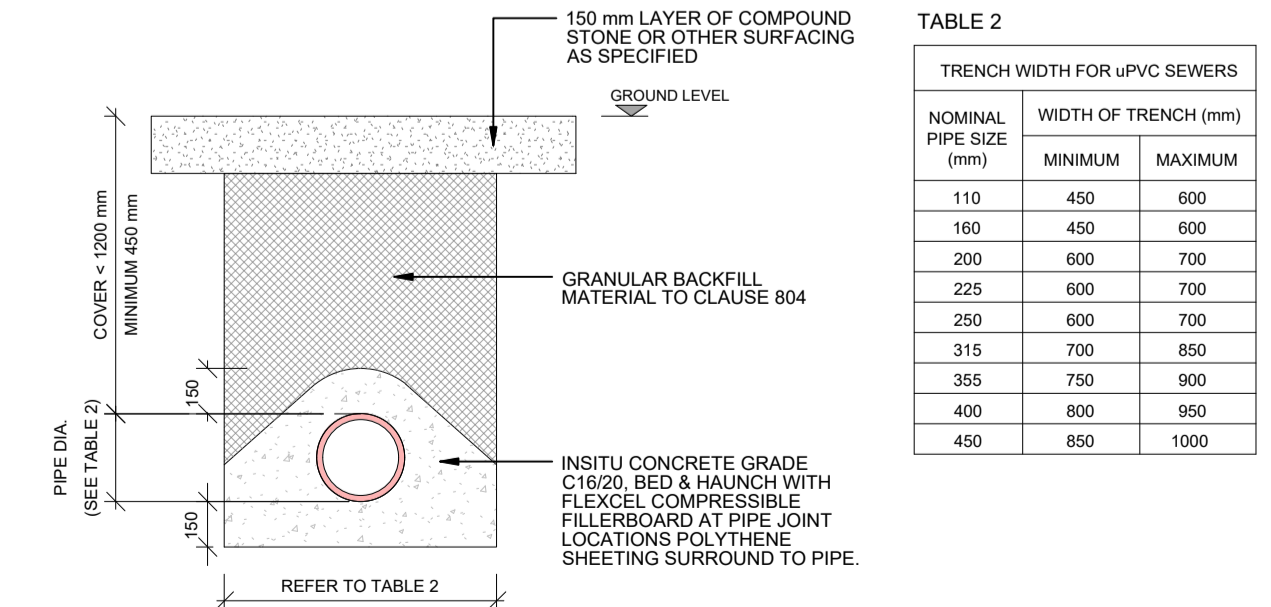
**PRECAST RING MANHOLE, DEPTH TO SOFFIT 0-3 m**  
SCALE 1:25



**SECTION THROUGH LAND DRAIN**  
SCALE 1:25



**SECTION THROUGH SITE SWALE**  
SCALE 1:25

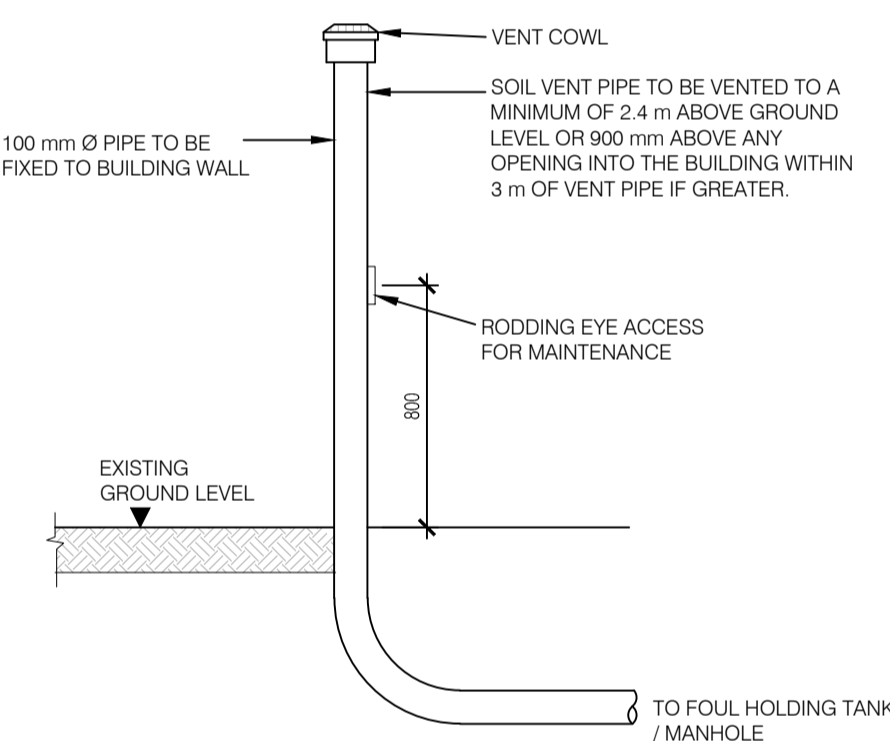


**SECTION - uPVC DRAINS/SEWERS IN TRAFFIC AREAS (BEDDING CLASS C)**  
SCALE 1:25

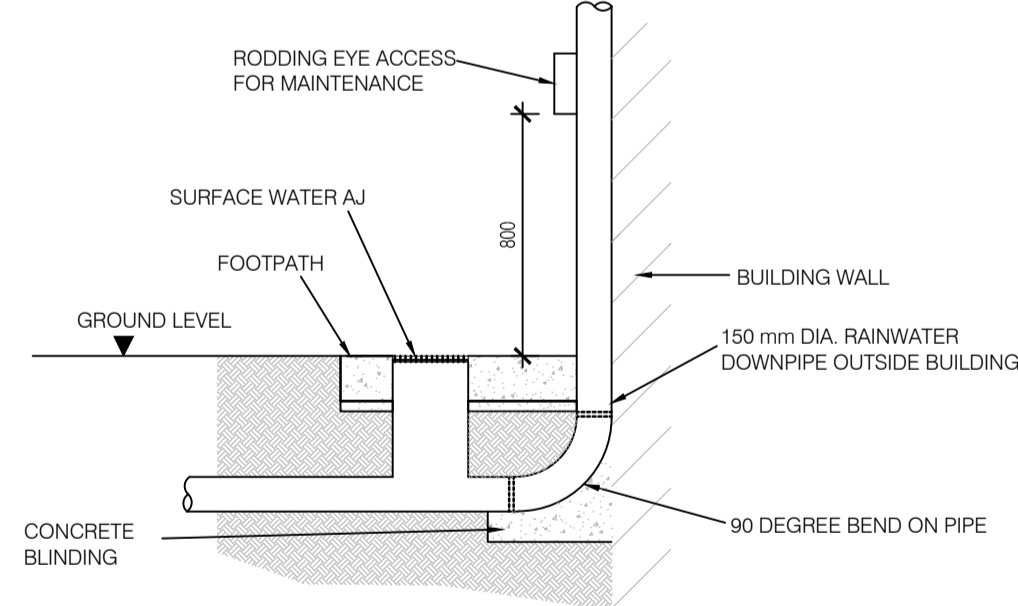
**TABLE 2**

TRENCH WIDTH FOR uPVC SEWERS

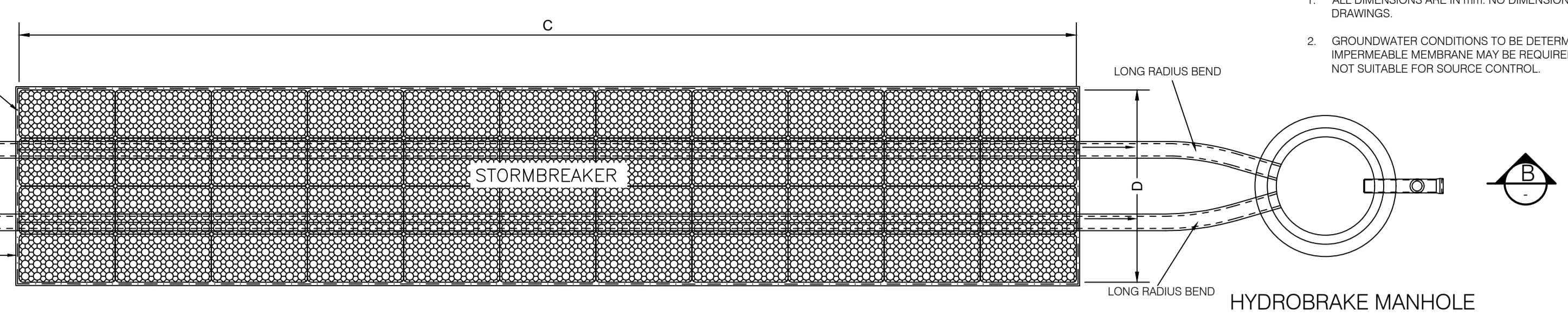
| NOMINAL PIPE SIZE (mm) | WIDTH OF TRENCH (mm) |         |
|------------------------|----------------------|---------|
|                        | MINIMUM              | MAXIMUM |
| 110                    | 450                  | 600     |
| 160                    | 450                  | 600     |
| 200                    | 600                  | 700     |
| 225                    | 600                  | 700     |
| 250                    | 600                  | 700     |
| 315                    | 700                  | 850     |
| 355                    | 750                  | 900     |
| 400                    | 800                  | 950     |
| 450                    | 850                  | 1000    |



**SOIL VENT PIPE DETAIL**  
SCALE 1:25



**RAINWATER DOWNPIPE DETAIL**  
SCALE 1:25

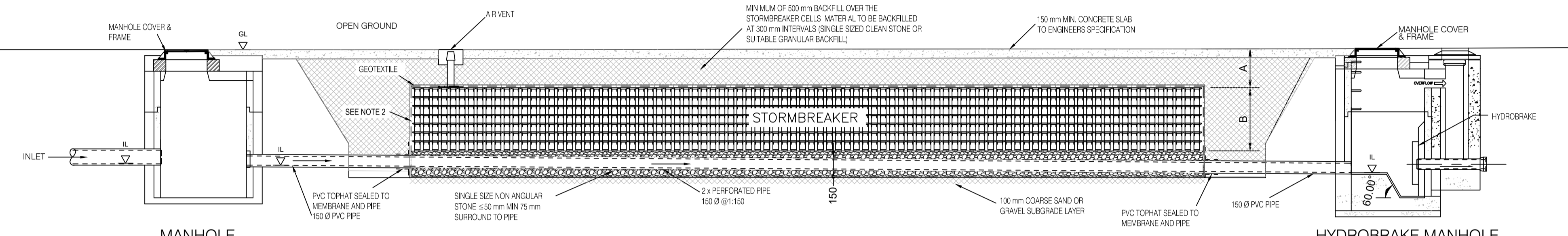


**PLAN OF STORMWATER ATTENUATION SYSTEM ARRANGEMENT**  
SCALE 1:50

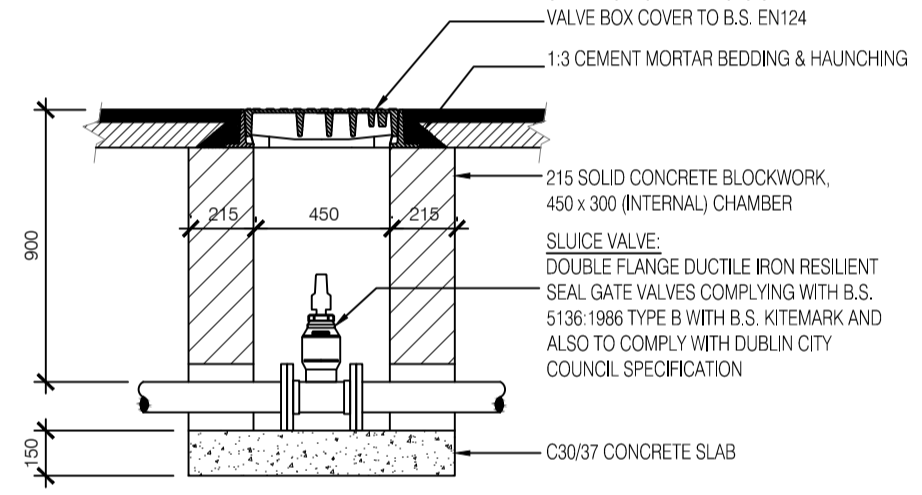
**STORMBREAKER DIMENSIONS**

|   |                                     |
|---|-------------------------------------|
| A | COVER TO TANK, MIN. 600 mm          |
| B | DEPTH OF TANK, UNIT DEPTH 165 mm    |
| C | LENGTH OF TANK, UNIT LENGTH 1160 mm |
| D | WIDTH OF TANK, UNIT WIDTH 580 mm    |

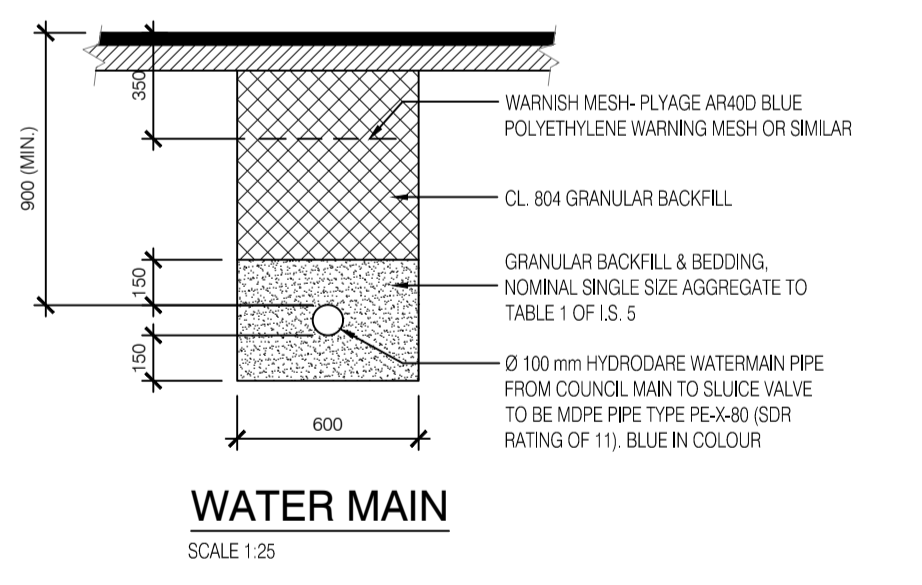
HYDROBRAKE FITTED IN PRECAST MANHOLE AS PER MANUFACTURERS SPECIFICATION



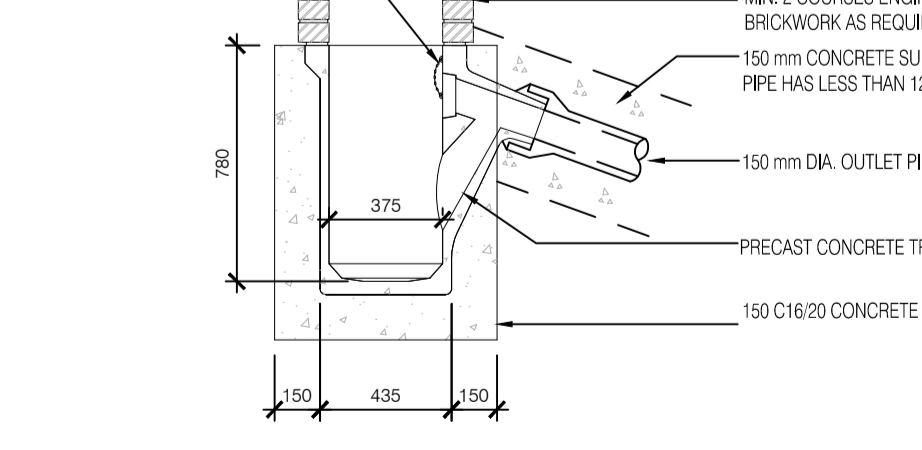
**SECTION SCALE 1:50**  
**STORMWATER ATTENUATION SYSTEM SECTION**



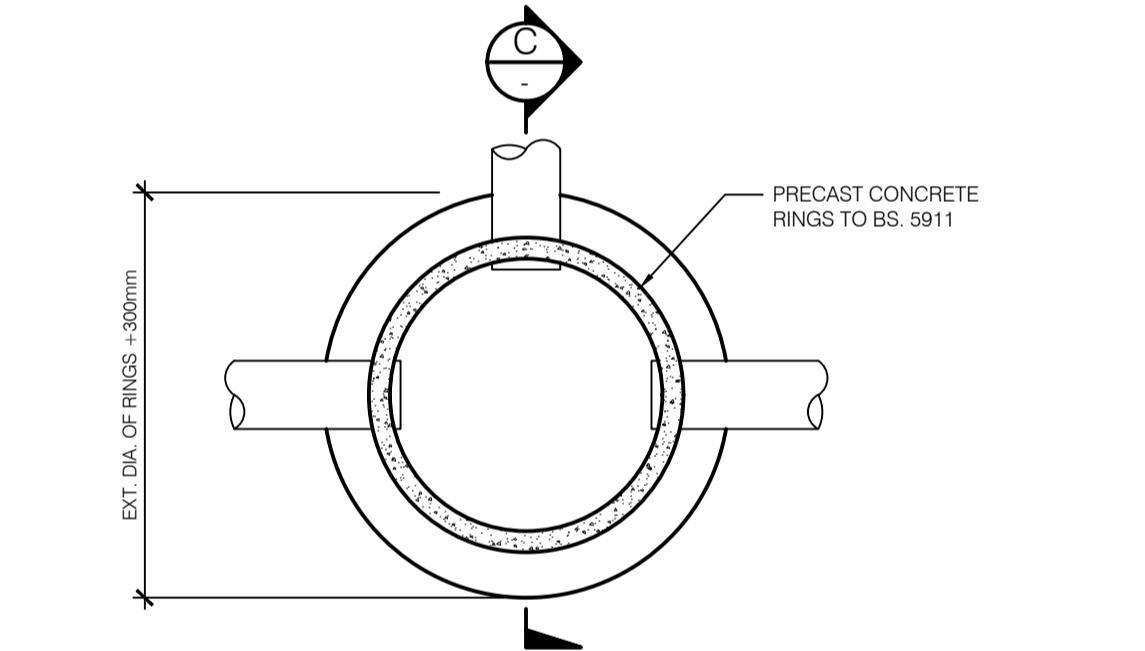
**SLUICE VALVE CHAMBER**  
SCALE 1:25



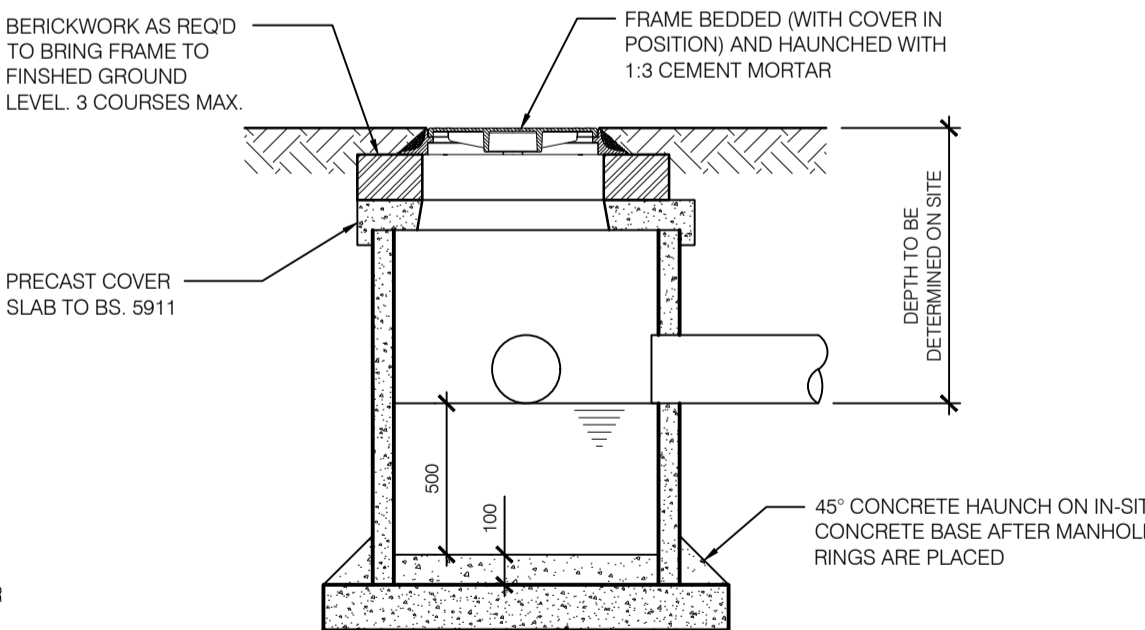
**WATER MAIN**  
SCALE 1:25



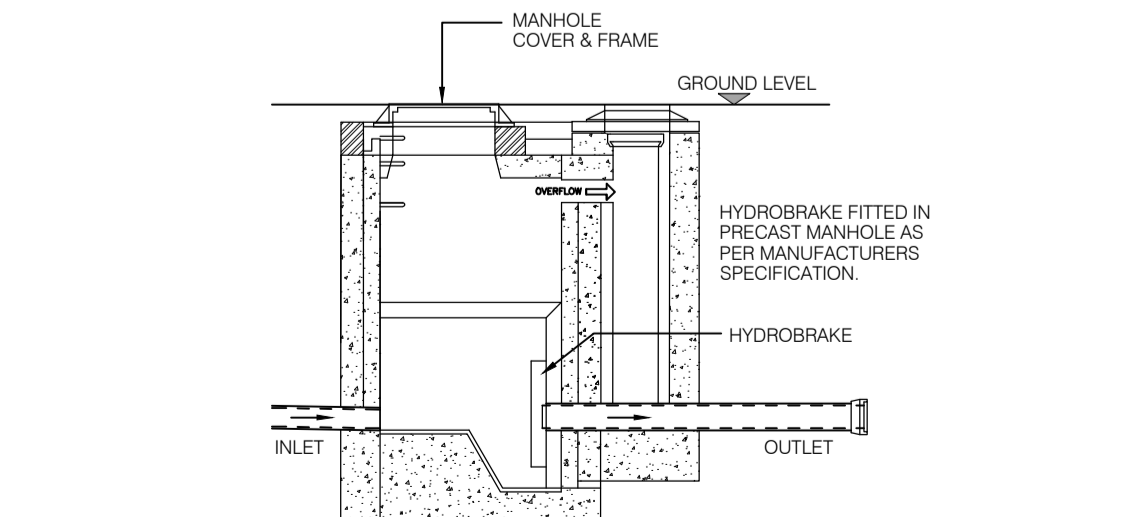
**PRECAST CONC. TRAPPED ROAD GULLY**  
SCALE 1:25



**PRECAST CATCHPIT PLAN**  
SCALE 1:25



**SECTION SCALE 1:25**



**HYDROBRAKE MANHOLE**  
SCALE 1:50

- NOTES:**
- ALL DIMENSIONS ARE IN mm. NO DIMENSIONS SHALL BE SCALED FROM THE DRAWINGS.
  - GROUNDWATER CONDITIONS TO BE DETERMINED AT DETAILED DESIGN STAGE. IMPERMEABLE MEMBRANE MAY BE REQUIRED IF GROUNDWATER CONDITIONS ARE NOT SUITABLE FOR SOURCE CONTROL.

| REV | DATE     | REVISION DESCRIPTION                   | DRN | PROD | VER | APP  |
|-----|----------|--|-----|------|-----|------|
| 2   | 21.02.24 | PROJECT TITLE REVISED, DETAILS ADDED   | SB  | HG   | MY  | MH   |
| 1   | 21.08.23 | PRODUCTION UNIT REVISED, NOTES AMENDED | SB  | AK   | HG  | MH   |
| 0   | 16.12.20 | INITIAL VERSION                        | RK  | AK   | HG  | RMCG |

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PURPOSE OF ISSUE - PRELIMINARY UNLESS INDICATED

CLIENT APPROVAL  PLANNING  TENDER  CONSTRUCTION  AS-BUILT

CLIENT: Oriel Windfarm Limited

PROJECT: Oriel Wind Farm Project

CONTRACT:


DRAWING TITLE: ONSHORE SUBSTATION PROPOSED DRAINAGE DETAILS

PRODUCTION UNIT: Civil, Environmental and Renewable Engineering


| DRAWN      | PRODUCED    | VERIFIED  | APPROVED    | APPROVAL DATE |
|------------|-------------|-----------|-------------|---------------|
| S.Bolton   | H.Griffin   | M.Vaughan | M.Hogan     | 23/02/2024    |
| CLIENT REF | NO. OF SHTS | SIZE      | SCALE       |               |
| TC223815   | 1           | A1        | 1:25 / 1:50 |               |

DRAWING NUMBER: PE605-D027-038-015-002


## Annex B: Surface Water Calculations

|  Energy for generations |  | PROJECT                         |   |              |   |
|--|--|---------------------------------|---|--------------|---|
|  |  | Oriel 220 Kv Onshore Substation |   |              |   |
|  |  | CALCULATION TITLE               |   |              |   |
|  |  | QBAR- Green Field Runoff        |   |              |   |
| Calc Sheet No.   | Document No.   | Calculation by                  | Date  | Verified by  | Date  |
| 1 of 1   | PE605-F0027-C00-001-000  | Aarabhi Kadsur                  | 10/05/21  | Hary Griffin | 10/05/21  |
| Ref  | Calculations   |                                 |   |              | Output  |
|  | <b>Green Field Runoff Calculations - Eirgrid Building</b>  |                                 |   |              |   |
|  | Design Return Period = <input type="text" value="100 Years"/>  |                                 |   |              |   |
|  | QBARrural Calculation - mean annual flood flow from a rural catchment<br>(assessment of greenfield runoff rate into local watercourse and factored to allowable discharge from the development site) |                                 |   |              |   |
|  | (Note: Minimum catchment size upslope of station to be 0.5 km <sup>2</sup> )   |                                 |   |              |   |
|  | Area   | =                               | Area of Catchment in km <sup>2</sup> (Upslope of Station)                                 |              |   |
|  |  | =                               | <input type="text" value="0.50"/> km <sup>2</sup>   |              |   |
|  | SAAR   | =                               | Standard Average Annual Rainfall  |              |   |
|  |  | =                               | <input type="text" value="975"/> mm   |              |   |
|  | Value of soil index  | =>                              | <input type="text" value="0.3"/>  |              |   |
|  | QBARrural  | =                               | $QBAR\ rural = 0.00108 Area^{0.89} \times SAAR^{1.17} \times SOIL^{2.17}$                 |              |   |
|  |  | =                               | <input type="text" value="0.134"/> m <sup>3</sup> /s                                      |              |   |
|  | F  | =                               | T-Year return period growth factor (F)  |              |   |
|  |  | =                               | <input type="text" value="1.95"/>   |              |   |
|  | F <sub>D</sub>   | =                               | <input type="text" value="1901.25"/> mm      The design flood magnitude (F <sub>D</sub> ) |              |   |
|  | CC   | =                               | Increase in rainfall (%) due to Climate Change (CC)                                       |              |   |
|  |  | =                               | <input type="text" value="20"/>   |              |   |
|  | E <sub>F</sub>   | =                               | A Standard factorial error is required for the IH124 method                               |              |   |
|  |  | =                               | <input type="text" value="1"/>  |              |   |
|  | Q <sub>b</sub>   | =                               | Design Flow (Q <sub>b</sub> ) = QBARrural × F <sub>d</sub> × CC × E <sub>F</sub>          |              |   |
|  | Q <sub>b</sub>   | =                               | <input type="text" value="0.314"/> m <sup>3</sup> /s                                      |              |   |
|  | Q <sub>b</sub>   | =                               | <input type="text" value="314"/> l/s  |              |   |
|  | Area of Site   | =                               | <input type="text" value="2000"/> m <sup>2</sup>  |              |   |
|  | Site Area: Catchment Area = 0.002:0.5 = 1:250  |                                 |   |              |   |
|  | Site Greenfield Runoff   | =                               | <input type="text" value="1.257"/> l/s  |              |   |
|  |  |                                 |   |              | Site Green field run-off = <input type="text" value="1.257"/> l/s |


# Oriel 220 kV Onshore Substation Engineering Services Report

|   |   |   |                             |                                       |  |   |  |
|---|---|---|-----------------------------|---------------------------------------|--|---|--|
|  |   | PROJECT   |                             |                                       |  |   |  |
|   |   | CALCULATION TITLE<br>Attenuation Sizing         |                             |                                       |  |   |  |
| Calc Sheet No.<br>1 of 1  | Document No.<br>PE805-F0027-C00-001-000         | Calculation by<br>Aarabhi Kadsur                | Date<br>10/05/21            | Verified by<br>Harry Griffin          | Date<br>10/05/21                         |   |  |
| Ref   | Calculations                                    |   |                             |                                       | Output                                   |   |  |
| <b>Attenuation Sizing - Eirgrid Building</b>                                      |   |   |                             |                                       |  |   |  |
| Site Location   |   | Ardee, Co.Louth                                 |                             |                                       |  |   |  |
| Storm Return Period =   |   | 100 ▼ Years                                     |                             |                                       |  |   |  |
| Climate Change factor (CC) =  |   | 20  |                             |                                       |  |   |  |
| <b>Proposed Impermeable Area</b>  |   |   |                             |                                       |  |   |  |
|   |   |   | Unit                        | % Impermeable                         |  |   |  |
|   | Roof Areas = (GIS)                              | 0.1482  | ha                          | 100                                   |  |   |  |
|   | Stoned Area = (included in permeable area)      |   | ha                          |                                       |  |   |  |
|   | Road Area = (Check if the material is concrete) |   | ha                          | 0                                     |  |   |  |
|   | Car park area (4.8 x 2.4 x 10)                  |   | ha                          | 100                                   |  |   |  |
|   | Bunded Areas = tb1 +tb2+tb3                     |   | ha                          | 100                                   |  |   |  |
|   | Permeable Area = (the remaining)                | 2.7434  | ha                          | 0                                     |  |   |  |
|   | <b>Total Impermeable Area =</b>                 | 0.1482  | ha                          |                                       |  |   |  |
| Allowable Outflow =   |   | 1.257 litres/sec                                |                             |                                       |  |   |  |
| <b>Duration</b><br>(min)  | <b>Rainfall 100 Year</b><br>(mm)                | <b>Rainfall 100 Year with CC factor</b><br>(mm) | <b>Intensity</b><br>(mm/hr) | <b>Discharge Q</b><br>(=2.78AI) (l/s) | <b>Total Runoff</b><br>(m <sup>3</sup> ) | <b>Allowable Outflow</b><br>(m <sup>3</sup> ) | <b>Storage Required</b><br>(m <sup>3</sup> ) |
| 5   | 12.1  | 14.52   | 174                         | 72                                    | 22                                       | 0   | 21   |
| 10  | 18.8  | 20.16   | 121                         | 50                                    | 30                                       | 1   | 29   |
| 15  | 19.8  | 23.76   | 95                          | 39                                    | 35                                       | 1   | 34   |
| 30  | 24.4  | 29.28   | 59                          | 24                                    | 43                                       | 2   | 41   |
| 60  | 30.2  | 36.24   | 38                          | 15                                    | 54                                       | 5   | 49   |
| 120   | 37.3  | 44.76   | 22                          | 9                                     | 66                                       | 9   | 57   |
| 180   | 42.3  | 50.76   | 17                          | 7                                     | 75                                       | 14  | 62   |
| 240   | 46.2  | 55.44   | 14                          | 6                                     | 82                                       | 18  | 64   |
| 360   | 52.3  | 62.76   | 10                          | 4                                     | 93                                       | 27  | 66   |
| 540   | 59.2  | 71.04   | 8                           | 3                                     | 105                                      | 41  | 65   |
| 720   | 64.6  | 77.52   | 6                           | 3                                     | 115                                      | 54  | 61   |
| 1080  | 73.1  | 87.72   | 5                           | 2                                     | 130                                      | 81  | 49   |
| 1440  | 79.9  | 95.88   | 4                           | 2                                     | 142                                      | 109   | 34   |
| 2880  | 91.3  | 109.56  | 2                           | 1                                     | 162                                      | 217   | 0  |
| 4320  | 101.2   | 121.44  | 2                           | 1                                     | 180                                      | 326   | 0  |
| Minimum value of storage required =   |   |   |                             |                                       | 65.9                                     |   | m <sup>3</sup>                               |
| Type of Attenuation Storage   |   |   | Void Ratio                  |                                       |  |   |  |
| Propriety (94% void ratio) ▼  |   |   | 0.94                        |                                       |  |   |  |
| Volume of Attenuation required for storage requirements to be satisfied           |   |   |                             |                                       |  |   |  |
| Required Storage Capacity of Propriety Attenuation =                              |   |   |                             |                                       | 70.1                                     |   | m <sup>3</sup>                               |


# Oriel 220 kV GIS Substation Engineering Services Report

| PROJECT   |   |   |                             |                                      |  |  |  |
|---|---|---|-----------------------------|--------------------------------------|--|--|--|
|  |   |   | PROJECT                     |                                      |  |  |  |
|   |   |   | CALCULATION TITLE           |                                      |  |  |  |
|   |   |   | Attenuation Sizing          |                                      |  |  |  |
| Calc Sheet No.<br>1 of 1  | Document No.<br>PE605-F0027-C00-001-000         | Calculation by<br>Aarabhi Kadsur                | Date<br>10/05/21            | Verified by<br>Harry Griffin         | Date<br>10/05/21                         |  |  |
| Ref   | Calculations                                    |   |                             |                                      |  | Output                                     |  |
| <b>Attenuation Sizing - IPP and VCS Buildings, Transformer Bunds</b>              |   |   |                             |                                      |  |  |  |
| Site Location   |   | Ardee, Co.Louth                                 |                             |                                      |  |  |  |
| Storm Return Period =   |   | 100 Years                                       |                             |                                      |  |  |  |
| Climate Change factor (CC) =  |   | 20  |                             |                                      |  |  |  |
| <b>Proposed Impermeable Area</b>  |   |   |                             |                                      |  |  |  |
|   |   |   | Unit                        | % Impermeable                        |  |  |  |
|   | Roof Areas = (IPP,VCS)                          | 0.0422  | ha                          | 100                                  |  |  |  |
|   | Stoned Area = (included in permeable area)      |   | ha                          |                                      |  |  |  |
|   | Road Area = (Check if the material is concrete) | 0.2799  | ha                          | 0                                    |  |  |  |
|   | Car park area (4.8 x 2.4 x 10)                  | 0.0115  | ha                          | 100                                  |  |  |  |
|   | Bunded Areas = tb1 +tb2+tb3                     | 0.0423  | ha                          | 100                                  |  |  |  |
|   | Permeable Area = (the remaining)                | 2.7434  | ha                          | 0                                    |  |  |  |
| <b>Total Impermeable Area =</b>   |   | 0.0845  | ha                          |                                      |  |  |  |
| <b>Allowable Outflow =</b>  |   | 0.531 litres/sec                                |                             |                                      |  |  |  |
| <b>Duration</b><br>(min)  | <b>Rainfall 100 Year</b><br>(mm)                | <b>Rainfall 100 Year with CC factor</b><br>(mm) | <b>Intensity</b><br>(mm/hr) | <b>Discharge Q</b><br>(=2.78A) (l/s) | <b>Total Runoff</b><br>(m <sup>3</sup> ) | <b>Allowable Outflow</b> (m <sup>3</sup> ) | <b>Storage Required</b><br>(m <sup>3</sup> ) |
| 5   | 12.1  | 14.52   | 174                         | 41                                   | 12                                       | 0  | 12   |
| 10  | 16.8  | 20.16   | 121                         | 28                                   | 17                                       | 0  | 17   |
| 15  | 19.8  | 23.76   | 95                          | 22                                   | 20                                       | 0  | 20   |
| 30  | 24.4  | 29.28   | 59                          | 14                                   | 25                                       | 1  | 24   |
| 60  | 30.2  | 36.24   | 38                          | 9                                    | 31                                       | 2  | 29   |
| 120   | 37.3  | 44.76   | 22                          | 5                                    | 38                                       | 4  | 34   |
| 180   | 42.3  | 50.76   | 17                          | 4                                    | 43                                       | 6  | 37   |
| 240   | 46.2  | 55.44   | 14                          | 3                                    | 47                                       | 8  | 39   |
| 360   | 52.3  | 62.76   | 10                          | 2                                    | 53                                       | 11   | 42   |
| 540   | 59.2  | 71.04   | 8                           | 2                                    | 60                                       | 17   | 43   |
| 720   | 64.6  | 77.52   | 6                           | 2                                    | 66                                       | 23   | 43   |
| 1080  | 73.1  | 87.72   | 5                           | 1                                    | 74                                       | 34   | 40   |
| 1440  | 79.9  | 95.88   | 4                           | 1                                    | 81                                       | 46   | 35   |
| 2880  | 91.3  | 109.56  | 2                           | 1                                    | 93                                       | 92   | 1  |
| 4320  | 101.2   | 121.44  | 2                           | 0                                    | 103                                      | 138  | 0  |
| <b>Minimum value of storage required =</b>  |   |   |                             |                                      | 42.9 m <sup>3</sup>                      |  |  |
| <b>Type of Attenuation Storage</b>  |   | <b>Void Ratio</b>                               |                             |                                      |  |  |  |
| Propriety (94% void ratio)  |   | 0.94  |                             |                                      |  |  |  |
| <b>Volume of Attenuation required for storage requirements to be satisfied</b>    |   |   |                             |                                      |  |  |  |
| <b>Required Storage Capacity of Propriety Attenuation =</b>                       |   |   |                             |                                      | 45.6 m <sup>3</sup>                      |  |  |
| Site Area: Catchment Area = 0.000845:0.5 = 1:592                                  |   |   |                             |                                      |  | Site Greenfield runoff =                   |  |
| Site Greenfield Runoff =  |   |   |                             |                                      |  | 0.531 l/s                                  |  |

## Annex C: Foul Drainage Calculations

|  |                  |  |                                  |                    |                              |
|--|------------------|--|----------------------------------|--------------------|------------------------------|
|   |                  | PROJECT<br>Oriel 220 Kv Onshore Substation |                                  |                    |                              |
| Calc Sheet No.<br>1 of 1   |                  | Document No.<br>PE605-F0027-C00-002-000    | Calculation by<br>Aarabhi Kadsur | Date<br>10/05/2021 | Verified by<br>Harry Griffin |
| Ref  |                  | Calculations                               |                                  |                    | Output                       |
| Site Location <b>Ardee, Louth</b>  |                  |  |                                  |                    |                              |
| Foul Water Volumes Generated   |                  |  |                                  |                    |                              |
| Personnel Generated Foul Waste   |                  |  |                                  |                    |                              |
| Use  | Loading (Litres) | Frequency per day                          | Foul Waste Generated (litres)    |                    |                              |
| WC Flush   | 6                | 4  | 24                               |                    |                              |
| Wash Hand Basin  | 1                | 4  | 4                                |                    |                              |
| Sink   | 0.6              | 4  | 2.4                              |                    |                              |
| Total Foul Loading for 1 PE  |                  |  | 30.4                             |                    |                              |
| Annual Water Demand (No. operatives for 5 days per wk)   |                  |  |                                  |                    |                              |
| No. Operatives   | 2                |  |                                  |                    |                              |
| Working days per week  | 2                |  |                                  |                    |                              |
| Working weeks/year   | 52               |  |                                  |                    |                              |
| Total Foul Loading Per Annum (litres)  |                  |  | 6323.2                           |                    |                              |
| Note: No allowance made for human consumption which would generally constitute a 10% reduction on the PE related foul loading. |                  |  |                                  |                    |                              |
| Automatic Flush Generated Foul Waste   |                  |  |                                  |                    |                              |
| Use  | Loading (Litres) | Frequency per week                         | Foul Waste                       |                    |                              |
| Auto WC Flush  | 6                | 2  | 12                               |                    |                              |
| WC2  |                  |  |                                  |                    |                              |
| Annual automatic flush demand (litres) from WC =   |                  |  | 624                              |                    |                              |
| Total Foul Loading Per Annum (litres)  |                  |  | 6947.2                           |                    |                              |
| Foul Holding Tank Capacity   |                  | 10,000                                     | litres                           |                    |                              |
| Tank Emptied once every 6 months<br>Note: Tank will have a high level alarm fitted   |                  |  |                                  |                    |                              |
| Capacity of Tank with routine emptying (litres)  |                  |  | 20,000                           |                    |                              |
| Capacity >> Foul Water Generated   |                  |  |                                  |                    |                              |
| <b>Tank Sufficiently Sized</b>   |                  |  |                                  |                    |                              |

## Annex D: Water Supply Calculations

|   |   |   |            |                        |                 |
|---|---|---|------------|------------------------|-----------------|
|  |   | PROJECT   |            |                        |                 |
|   |   | Oriel 220 Kv Onshore Substation                 |            |                        |                 |
| Calc Sheet No.<br>1 of 1  |   | Document No.<br>PE605-F0027-C00-003-000         |            | CALCULATION TITLE      |                 |
|   |   |   |            | Foul Water Tank Sizing |                 |
|   |   | Calculation by                                  | Date       | Verified by            | Date            |
|   |   | Aarabhi Kadsur                                  | 10/05/2021 | Harry Griffin          | 10/05/2021      |
| Ref   | Calculations  |   |            |                        | Output          |
|   | Site Location Ardee, Co. Louth                              |   |            |                        |                 |
|   | Annual Foul loading per annum (litres)                      |   |            |                        | 6323.2          |
|   | Annual automatic flush demand from 1 WC (litres)            |   |            |                        | 624             |
|   | Total annual water demand for welfare facilities (litres)   |   |            |                        | 6947.2          |
|   | Average water requirement per day (litres)                  |   |            |                        | 19.03342        |
|   | Average day/peak week demand (litres)                       | 23.79178 1.25 The average water requirement     |            |                        |                 |
|   | Peak demand (litres)  | 118.9589 5 Times average day / peak week demand |            |                        |                 |
|   | Reserve supply to be given 10 days for 2 people (litres) =  | Average daily requirement (litres) * 10         |            |                        |                 |
|   |   |   |            |                        | 190.3342        |
|   | <b>Total tank capacity (litres) = Peak demand + Reserve</b> |   |            |                        | <b>309.2932</b> |
|   | <b>Total tank capacity (litres) =</b>                       |   |            |                        | <b>320</b>      |

Source : Irish Water  
Code of Practice for  
Water

## Annex E: Entexol Bund-Sep SCS002 – Certified Class 1 Automatic Bund Dewatering System

# Entexol Ltd

Environmental Technical Solutions



## OPERATION AND MAINTENANCE MANUAL

**MODEL: Bund-Sep SCS002**

**DESCRIPTION: Certified Class 1 discharge Automatic Bund Dewatering System.**

### **SALES & SERVICE**

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**Email: [info@entexol.com](mailto:info@entexol.com)**



# FOREWORD

GUIDELINES FOR THE PREVENTION OF OIL POLLUTION TO THE ENVIRONMENT HAVE BEEN SET OUT IN THE FOLLOWING:  
ENVIRONMENT AGENCY POLLUTION PREVENTION GUIDELINES  
PPG1, PPG2, PPG3, PPG26

THE BUND-SEP TYPE SCS002 IS AN ABOVE GROUND SEPARATOR WHICH, WHEN USED IN CONJUNCTION WITH THE AUTOMATIC BUND DEWATERING SYSTEM TYPE SCS001, PROVIDES SUPPORT FOR BUNDS/ SECONDARY CONTAINMENT TO MEET WITH THE ABOVE REQUIREMENTS.

THE BUND-SEP TYPE SCS002 IS FULLY APPROVED TO EUROPEAN STANDARDS. SEE COMPLIANCE

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## **1 GENERAL DESCRIPTION**

The Bund-Sep type SCS002 is designed to accept rainwater discharge from an Automatic Bund Dewatering System type SCS001 within an external Secondary Containment Area (Bund) in order to provide a final discharge of Class 1 quality (less than 5mg/l)

The Bund-Sep type SCS002 provides Oil Storage capacity to safely contain separated hydrocarbons.

The Bund-Sep type SCS002 is fully interactive with the Automatic Bund Dewatering System type SCS001, the latter providing signal(s) to the former for automatic shutdown under High Oil condition.

The Bund-Sep type SCS002 has no moving parts and is consequently extremely reliable as well as being virtually maintenance free.

The robust construction and simple design help to sustain its function even under poor conditions provided it is installed correctly.

## **2 BASIC OPERATION**

### **2.1 CONTROL PANEL**

The GRP (Glass Reinforced Polyester) enclosure houses the main PCB (Printed Circuit Board) and associated terminals under IP66 conditions.

As a recommendation to the CE approval a Double Pole Isolator is supplied with the unit to be fitted external to the panel. This will be installed to provide both local isolation and a means to isolate the unit from the outside under unfavourable conditions.

The main PCB controls the operation of the complete system. It monitors liquid levels within the sump with input from the probe assembly. It operates the submersible pump to discharge water from the bund and maintain a continuous level within the sump. It accepts signal(s) from the Bund-Sep to monitor its operation and shut down the pump when the accumulated oil in the Bund-Sep reaches the storage capacity

Alarms are generated by the main PCB under conditions as shown in Section 5.

### **2.2 SEPARATOR**

The SEPARATOR Assembly consists of the following:

#### **1. FLOW REGULATION TRAY**

The Flow Regulation Tray is a prefabricated container designed to accept and regulate sump discharge from the Automatic Bund Dewatering System type SCS001. It locates on top of the separator and forms a path for the liquid to enter the separator at the correct flow rate (Nominal Size)

#### **2.2.2 ABOVE GROUND PREFABRICATED OIL/WATER SEPARATOR**

The above ground Oil/Water Separator is prefabricated from solid HDPE (High Density Polyethylene) and extrusion welded. It consists of an entry Gravity Separation chamber, an intermediate Coalescing Separation chamber and a final Discharge chamber. The outlet pipe is 90mm with a seal designed to accept a standard 100mm soil pipe for onward connection.

#### **2. OIL RETENTION CHAMBER**

The Oil Retention chamber is an integral part of the Gravity Separation chamber and contains the Oil Detection probes. The Oil Retention chamber has a fixed capacity of approximately 30 litres. If this capacity is exceeded the Pump is inhibited (Automatic Closure/Shutoff Device)

#### **2.2.4 OIL DETECTION PROBES**

The Oil Detection probes are located in the Oil Retention chamber. They are stainless steel probes installed in the oil retention chamber. The cable for connecting the probes to the SCS001 control panel is factory fitted and may be cut to the required length and installed in flexible conduit. (Std cable length is 10 meters)

#### **2.2.5 NON REMOVABLE COALESCERS**

The Non Removable coalescers are located in the Intermediate Coalescing chamber. They are a polypropylene content and may be rinsed clean with the rest of the separator when necessary.

### **3 INSTALLATION**

#### **3.1 CONTROL PANEL INSTALLATION**

The GRP Control Panel is normally located on the outside of the bund and close to the sump. Care should be taken when sighting the Panel so as not to impede walkways etc.

#### **3.2 CONTROL PANEL MOUNTING**

The GRP Control Panel should be attached to a wall or suitable frame using the fixings provided so as not to compromise the IP rating.

#### **3.3 CONTROL PANEL ELECTRICAL CONNECTION**

Cables entering the GRP Panel should normally be glanded into the base of the enclosure and brought up into the Main PCB where they must be terminated in the appropriate connector

The flexible cables from the Pump/Probe Assembly (SCS001) should normally be protected with a flexible conduit. This conduit along with the SWA cable from the Bund-Sep (SCS002) must be glanded into the base of the enclosure. The conductors must connect to the Main PCB at the appropriate connector. The Double Pole Isolator provided will interface the supply cable with the Panel Din Rail connectors. It should be attached to the side of the panel via the correct size of hole and a good seal maintained. The supply circuit-breaking device should be 10A or less.

#### **3.4 SEPARATOR INSTALLATION**

Firstly check there is no debris in the Separator.

The Separator must be installed in a suitable place within the bund as close to the sump as possible. The precise location will be risk assessed for surrounding hazards for example overhead high voltage conductors, walkways etc.

The Separator must be level across both axes and firmly placed.

The Separator must then be filled with clean water at the inlet until discharge commences.

#### **3.5 SEPARATOR ELECTRICAL CONNECTIONS**

A cable connects the Bund-Sep to the Control Panel. Flexible conduit should be used to give mechanical protection to the cable.

The flexible conduit must be glanded into the small connection box on the side panel of the Bund-Sep and into the SCS001 control panel.

This cable must then be connected at the other end to the Main PCB via the G.R.P. enclosure using similar suitable gland and connectors. (Blue wire into terminal 1, Brown wire into terminal 5 on the "Probe Input" terminal block on the main PCB)

### **3.6 SEPARATOR INLET AND DISCHARGE CONNECTIONS**

A Discharge hose attaches to the outlet of the Submersible Pump situated in the sump via a 1.25 BSP x 1.0inch Hosetail and Hoseclip. The flow regulating plug supplied must be installed in the hose to regulate the pump flow. This flexible hose must follow a safe route along with the probe cable to the Bund-Sep where it attaches with a hoseclip to the inlet hosetail, situated on the Flow Regulation tray. A standard 100mm soil pipe will fit over the outlet pipe seal and must be formed to fall over the bund wall and to soakaway. The final discharge pipe assembly must be adequately secured and a suitable sampling point must be introduced.

## **4 FUNCTIONAL TESTING**

- 4.1 Ensure Control Panel is switched off. Check POWER FAIL alarm is output. Check no other alarms or indications are output.
- 4.2 Switch isolator on and check POWER FAIL alarm is not output.
- 4.3 With separator full of water and sump full of water check normal operation of Automatic Bund Dewatering System with class 1 discharge (SCS001 + SCS002)
- 4.4 Check no alarms are output.
- 4.5 Disconnect the brown wire from terminal 5 on the probe input terminal block on the main PCB.
- 4.6 Check 'Bund-Sep Hi Oil' is displayed on the LCD and the pump stops (Automatic shutoff)
7. Re-connect the brown wire into terminal 5 on the probe input terminal block on the main PCB.
8. Check pump remains off and 'Bund-Sep Hi Oil' remains active
9. Reset power to Control Panel and check normal operation is restored.

## **5 ALARMS AND INDICATIONS**

When oil accumulates to excess in the Oil Storage section of the separator, the pump is inhibited and the alarm 'Bund-Sep Hi Oil' is raised.

This alarm is displayed on the LCD and Alarm Relay 7 'Bund-Sep High Oil' is set.

Residual oil in the separator must now be removed and Operator intervention with a Power Reset to the Control Panel is required to resume normal operation.

## **6 FEATURES**

### **6.1 BUND-SEP HI OIL CIRCUIT**

The Bund-Sep Hi Oil circuit provides an extra Emergency Stop function to the System. It constantly monitors for water within the Gravity Separation chamber. If a presence of water is replaced by that of oil during normal operation then the Submersible Pump is electrically isolated and a Bund-Sep Hi Oil alarm is raised. Unlike the Deadstop 1 circuit, The Bund-Sep Hi Oil circuit requires operator intervention and a physical power reset at the Control Panel, with the Separator in a healthy condition, to revert to normal operation.

## **6.2 HIGH WATER ALARM TIME DELAY**

Reference 8.3.2. The Dual In-line **SWITCH 3**, position #2 sets or resets the High Water Alarm Time Delay feature.

In large area bunds and under heavy rainfall conditions, it may be that the amount of water entering the bund exceeds the amount being discharged from the bund for a limited period. To withhold a (false) High Water Alarm, therefore, the High Water Time Delay may be set. The Time Delay for the High Water Alarm is pre-set to 24 Hours.

## **7 MAINTENANCE**

The SCS002 is virtually maintenance free due to its simple design. However periodic maintenance may be carried out as follows:

### **1. CONTROL PANEL**

- 1.1. Isolate power supply to main PCB.
- 1.2. Check for moisture ingress to the panel and correct any poor sealing surfaces if required
- 1.3. Check for loose connections and tighten if required.
- 1.4. Check for general stability of Panel and reaffix if required.


### **2. SEPARATOR**

- 2.1. Lift the hinged flow regulation tray to access the oil collection chamber in the bund-sep unit. The chamber which has the probe unit installed is the mains oil collection chamber. You may find oil in the coalescing chamber. Remove oil from the collection chambers in the Bund-Sep and dispose of in accordance with relevant local environmental guidelines.
- 2.2. Empty the remaining water in the Bund-Sep back into the bund.
- 2.3. With Flow Regulation tray lifted, clean stainless steel probes with a damp cloth.
- 2.4. Check the coalesce filters for silt and debris and remove if required.
- 2.5. Check inlet hose and cables are in good condition, replace if required.
- 2.6. Check inlet hose and probe cable are correctly located within the bund to avoid tripping risks and damage.
- 2.7. Check final discharge pipe arrangement is secure and sampling point is accessible.

### **7.3 CARRY OUT FUNCTIONAL TEST (SECTION 4)**

## A TABLES

### A.1 POWER CONNECTIONS

| Terminal   | Function   | Description      |
|--|--|------------------|
| L1   | Live – AC supply   | 230 VAC          |
| N  | Neutral – AC supply  |                  |
| 1  | Pump output live   | 230 VAC          |
| 2  | Pump output neutral  |                  |
| 3  | Beacon output live   | 230 VAC          |
| 4  | Beacon output neutral  |                  |
| Alarm 1 - 7  | Alarm supply   | 220 VDC / 250VAC |
| Safety Earth<br> | *All plate earth point* Safety Earths entering/exiting the panel must be connected directly to the earth point provided* |                  |

### A.2.1 PROBE CONNECTIONS CONTROL PANEL

| Terminal | Function                                   | Wire       |
|----------|--|------------|
| 1        | Common- from pump/probe and separator assy | black/blue |
| 2        | Pump start-from pump/probe assy            | yellow     |
| 3        | Pump stop-from pump/probe assy             | blue       |
| 4        | Deadstop #1-from pump/probe assy           | red        |
| 5        | Deadstop #2-from separator assy            | brown      |
| 6        | Float #1-from pump/probe assy              | white      |
| 7        | Float #1-from pump/probe assy              | green      |
| 8        | Float #2                                   | Not used   |
| 9        | Float #2                                   | Not used   |

## A.2.2 PROBE CONNECTIONS SEPARATOR

| Terminal | Function                            | Wire  |
|----------|-------------------------------------|-------|
| 1        | High oil signal- from control panel | blue  |
| 5        | High oil signal- from control panel | brown |
|          |                                     |       |
|          |                                     |       |
|          |                                     |       |
|          |                                     |       |
|          |                                     |       |
|          |                                     |       |
|          |                                     |       |



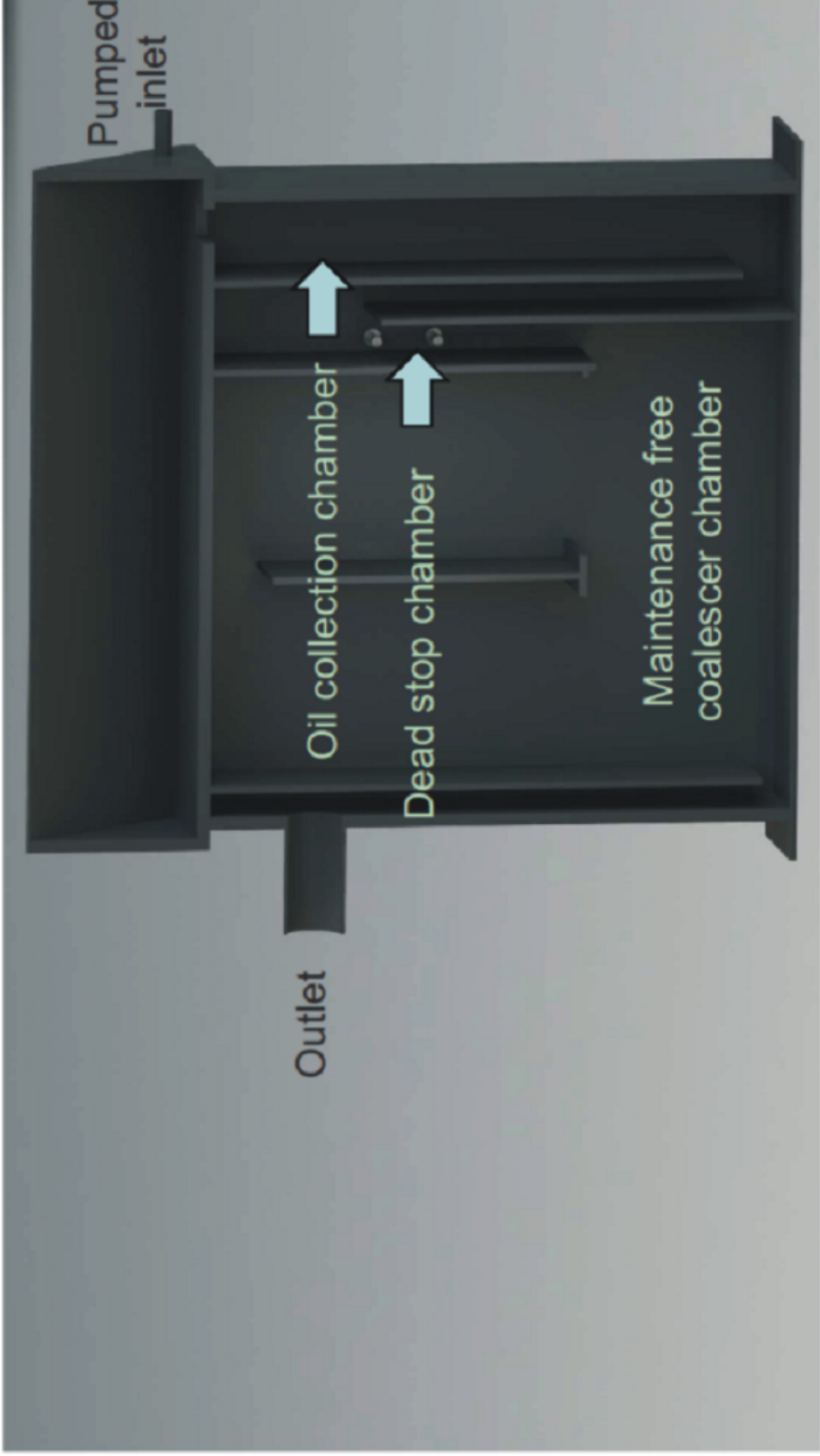
### A.3 ALARM CONNECTIONS

| Terminal | Relay | Function                 |
|----------|-------|--------------------------|
| Alarm 1  | NO    | Power fail / low voltage |
|          | C     |                          |
|          | NC    |                          |
| Alarm 2  | NO    | High oil                 |
|          | C     |                          |
|          | NC    |                          |
| Alarm 3  | NO    | High water               |
|          | C     |                          |
|          | NC    |                          |
| Alarm 4  | NO    | Pump fault               |
|          | C     |                          |
|          | NC    |                          |
| Alarm 5  | NO    | Probe fault              |
|          | C     |                          |
|          | NC    |                          |
| Alarm 6  | NO    | Pump On                  |
|          | C     |                          |
|          | NC    |                          |
| Alarm 7  | NO    | Separator High Oil       |
|          | C     |                          |
|          | NC    |                          |

Note: Alarm relays rated at 220V DC @ 0.24A/250V AC @ 0.25A

## **Fuses**

| <b>Number</b>    | <b>Function</b>     | <b>Rating</b> |
|------------------|---------------------|---------------|
| F1               | Main                | 250V 3.15A T  |
| F2               | Transformer primary | 250V 32mA T   |
|                  |                     |               |
| Fused Terminal 1 | Pump                | 250V 2A T     |
| Fused Terminal 3 | Beacon              | 250V 200mA T  |
| Fused Terminal 5 | Alarm               | 250V 200mA T  |



## **C COMPLIANCE/ CE CERTIFICATION**

### **C.1 CONTROL PANEL**

#### **C.1.1 LOW VOLTAGE DIRECTIVE 2006/95EEC**

#### **C.1.2 EC DIRECTIVE 2004/108/EC**

BS EN 61000-6-2: 2005

GENERIC EMC IMMUNITY STANDARD  
INDUSTRIAL

BS EN 61000-6-3: 2007

GENERIC EMC EMISSIONS STANDARD  
RESIDENTIAL, COMMERCIAL AND LIGHT INDUSTRY

BS EN 61000-3-2: 2006

LIMITS for HARMONIC EMISSIONS  
CASS INDUSTRIES REPORT NO. CI03934  
TEST DATE: 20<sup>th</sup> January 2010

### **C.2 SEPARATOR**

#### **CONSTRUCTION PRODUCTS DIRECTIVE**

##### **Construction Products Regulations (1991)**

BS EN 858-1: 2002

BS EN 858-2: 2003

SEPARATOR SYSTEMS FOR LIGHT LIQUIDS

(E.G. OIL AND PETROL) –PART 1:

PRINCIPLES OF PRODUCT DESIGN,  
PERFORMANCE AND TESTING, MARKING  
AND QUALITY CONTROL

SMITHERS RAPRA TECHNOLOGY LTD REPORTS:

53186 HT0080 DATE: 15.07.2011

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